

C.O.M. INFORMATION

54" C.O.M. FABRIC REQUIREMENTS

Fabric Width at 54"	Fabric Repeat 0" - 4"	Fabric Repeat 4" - 15" (+15%)	Fabric Repeat 15" - 21" (+25%)	Fabric Repeat 21" - 27" (+35%)	Fabric Repeat 27" - 36" (+45%)	Centered Up the Roll (+75%)
Initial Yardage	actual yardage required with above repeat	actual yardage required with above repeat	actual yardage required with above repeat	actual yardage required with above repeat	actual yardage required with above repeat	actual yardage required with above repeat
↓	↓	↓	↓	↓	↓	↓
2.00	2.00	2.50	3.00	3.00	3.00	4.00
2.50	2.50	3.00	3.50	3.50	4.00	4.50
3.00	3.00	3.50	4.00	4.50	4.50	5.50
3.50	3.50	4.50	4.50	5.00	5.50	6.50
4.00	4.00	5.00	5.50	5.50	6.00	7.50
4.50	4.50	5.50	6.00	6.50	7.00	8.00
5.00	5.00	6.00	6.50	7.00	7.50	9.00
5.50	5.50	6.50	7.00	7.50	8.00	10.00
6.00	6.00	7.00	8.00	8.50	9.00	11.00
6.50	6.50	7.50	8.50	9.00	9.50	11.50
7.00	7.00	8.50	9.00	10.00	10.50	12.50
7.50	7.50	9.00	9.50	10.50	11.00	13.50
8.00	8.00	9.50	10.50	11.00	12.00	14.50
8.50	8.50	10.00	11.00	11.50	12.50	15.00
9.00	9.00	10.50	11.50	12.50	13.50	16.00
9.50	9.50	11.00	12.00	13.00	14.00	17.00
10.00	10.00	12.00	13.00	14.00	15.00	18.00
10.50	10.50	12.50	13.50	14.50	15.50	18.50
11.00	11.00	13.00	14.00	15.00	16.00	19.50
11.50	11.50	13.50	14.50	16.00	17.00	20.50
12.00	12.00	14.00	15.50	16.50	17.50	21.50
12.50	12.50	14.50	16.00	17.00	18.50	22.00
13.00	13.00	15.00	16.50	18.00	19.00	23.00
13.50	13.50	16.00	17.00	18.50	20.00	24.00
14.00	14.00	16.50	18.00	19.00	20.50	25.00
14.50	14.50	17.00	18.50	20.00	21.50	25.50
15.00	15.00	17.50	19.00	20.50	22.00	26.50
15.50	15.50	18.00	19.50	21.00	22.50	27.50
16.00	16.00	18.50	20.50	22.00	23.50	28.50
16.50	16.50	19.00	21.00	22.50	24.00	29.00
17.00	17.00	20.00	21.50	23.00	25.00	30.00
17.50	17.50	20.50	22.00	24.00	25.50	31.00
18.00	18.00	21.00	23.00	24.50	26.50	32.00
18.50	18.50	21.50	23.50	25.00	27.00	32.50
19.00	19.00	22.00	24.00	26.00	28.00	33.50
19.50	19.50	22.50	24.50	26.50	28.50	34.50
20.00	20.00	23.50	25.50	27.50	29.50	35.50
20.50	20.50	24.00	26.00	28.00	30.00	36.00
21.00	21.00	24.50	26.50	28.50	30.50	37.00
21.50	21.50	25.00	27.00	29.50	31.50	38.00
22.00	22.00	25.50	28.00	30.00	32.00	39.00
22.50	22.50	26.00	28.50	30.50	33.00	39.50
23.00	23.00	27.00	29.00	31.50	33.50	40.50
23.50	23.50	27.50	29.50	32.00	34.50	41.50
24.00	24.00	28.00	30.50	33.00	35.00	42.50
24.50	24.50	28.50	31.00	33.50	36.00	43.00
25.00	25.00	29.00	31.50	34.00	36.50	44.00
25.50	25.50	29.50	32.00	34.50	37.00	45.00
26.00	26.00	30.00	33.00	35.50	38.00	46.00

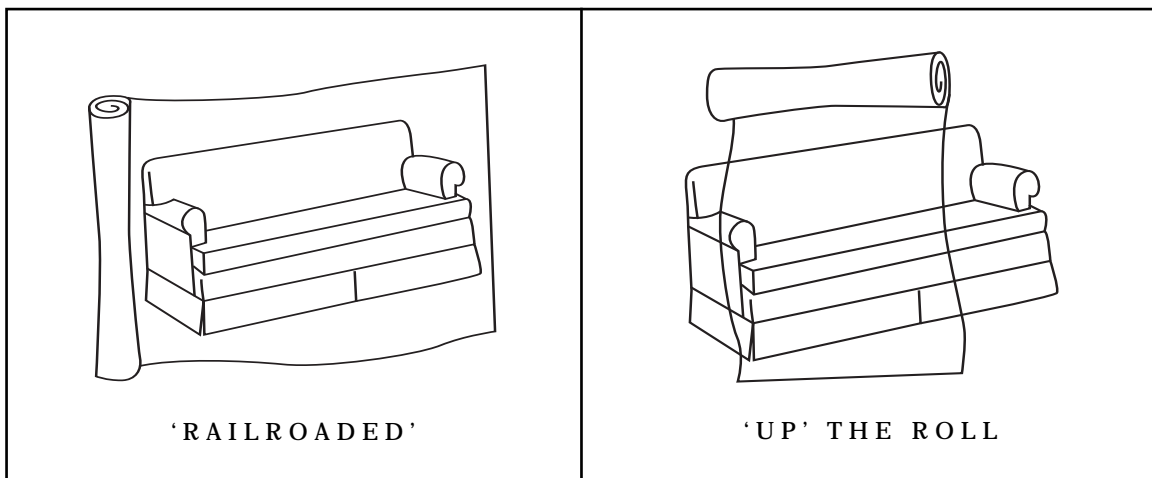
NARROW C.O.M. FABRIC REQUIREMENTS

	Fabric Repeat 0" - 4"	Fabric Repeat 4" - 15"	Fabric Repeat 15" - 21"	Fabric Repeat 21" - 27"	Fabric Repeat 27" - 36"	Centered Up the Roll
Narrow Fabric Width ↓	additional % of yardage required w/above repeat ↓	additional % of yardage required w/above repeat ↓	additional % of yardage required w/above repeat ↓	additional % of yardage required w/above repeat ↓	additional % of yardage required w/above repeat ↓	additional % of yardage required w/above repeat ↓
50"	15%	30%	40%	50%	60%	100%
48"	20%	40%	50%	60%	70%	125%
45"	50%	55%	65%	75%	85%	150%
36"	60%	75%	85%	95%	100%	200%

ADDITIONAL C.O.M. APPLICATION INFORMATION

If a specific fabric application is desired, it must be noted on the original order. Unusual requests will incur an additional charge. If no instructions are supplied, the layout will be determined by our cutting staff for the best pattern placement and yield. If the face of the fabric is not specified, we will use the "rolled-in" side as the face. Stripes and patterns will be run vertical, unless noted otherwise. If a fabric has a nap, we will run it smooth from top to bottom or to the left unless requested not to do so, or a pattern determines otherwise.

See "Yardages" in the General Information section for additional important information.



C.O.M. INFORMATION

C.O.M. TRIM CHARTS **

Decorative Cord or Fringe - Linear Yards (Trim)

Note: All decorative cord or fringe will be applied at the welt line.

ITEM	FRAME	SEAT CUSHION		SKIRT	BACK PILLOW	
	ALL OUTSIDE WELTS	BOX - KNIFE		ONLY	BOX - KNIFE	
3 Seat Sofa	19	20	10	9	20	11
2 Seat Sofa	18	16	8	9	17	8.5
Loveseat	13	12	7.5	7	8	4
Upholstered Lounge Chair	10	8	4	5	7	3.5
Ottoman <i>matching upholstered lounge chair</i>	5	7	3.5	5	N/A	N/A
Chaise Lounge	9	8	4	7	6	3
SECTIONALS						
LAF/RAF 3 Seat	18	18	9	9	18	9
LAF/RAF 2 Seat	17	14	7	9	12	6
LAF/RAF Chaise	12	12	6	7	6	3
Corner	11	9	5	8	12	6
Wedge	9	7	3.5	7	12	6

Contrast Welt-Yardage (Fabric)

ITEM	FRAME	SEAT CUSHION		SKIRT	BACK PILLOW	
	ALL OUTSIDE WELTS	BOX - KNIFE		ONLY	BOX - KNIFE	
3 Seat Sofa	1	1.5	.75	.5	1.5	.75
2 Seat Sofa	.75	1	.5	.5	1	.5
Loveseat (corner/wedge)	.75	1	.5	.5	1	.5
Upholstered Lounge Chair	.75	.75	.5	.5	.75	.5
Ottoman <i>matching upholstered lounge chair</i>	.5	.5	.25	.5	N/A	N/A
Chaise	1	.75	.5	.5	.75	.5

****Note: For wood framed lounge chairs, dining chairs or ottomans - contact the DFF® office for requirements.**

SHIPPING CUSTOMERS OWN MATERIALS

- Send all C.O.M. to the address as shown, tagged for the specific product ordered.
- A C.O.M. tag and a swatch of the fabric must accompany all orders sent to the furniture office.
- Orders cannot begin until all fabrics and trims arrive at the factory. It is the purchaser's responsibility to ensure the materials were sent to the correct location.
- Please copy the C.O.M. tag below to use for your order processing.
- C.O.M. tag available at: www.duralee.com/furniture/COM.html (case sensitive).
- **C.O.M. SHIP TO INFORMATION:**

DURALEE FINE FURNITURE®
647 HOPEWELL ROAD
MORGANTON, NC 28655

COM TAG	SHIP FABRIC TO: DURALEE FINE FURNITURE®
	647 HOPEWELL ROAD
	MORGANTON, NC 28655
	DATE _____
	FROM: _____
	P.O.# _____
	STYLE _____
	FABRIC SUPPLIER: _____
	FABRIC NUMBER AND DESCRIPTION _____
	YARDAGE SENT: _____
TAG FOR CUSTOMER: _____	
SPECIAL INSTRUCTIONS: <u>RAILROAD</u> <u>UP THE ROLL</u>	
THIS CARD MUST BE ATTACHED TO FABRIC WITH FACE SIDE CLEARLY INDICATED	