

GENERAL PRODUCT INFORMATION

CONSTRUCTION AND MATERIALS

All **Duralee Fine Furniture[®], Inc.** is made to the exacting specifications referenced and to the highest quality industry standards.

All fully upholstered items are constructed utilizing 5/4 kiln dried hardwood frames that have individually placed eight-way hand tied coil seat construction. Bases utilize interlaced webbing and/or steel bands added for added support. All fully upholstered and exposed wood seating selections have double doweled, glued and screwed reinforced or webbing corner blocks. A few select lounge and dining chair frames will have fixed seats with sinuous springs when eight way hand tied is not applicable.

Upholstered backs have continuous wire spring applications for superior support and comfort when the finest marshall units are not used. Arms are constructed with polypropylene and blended cotton covering the inside and outside of the arm for added shape and strength. Polypropylene covers all back and seat springs for added support and stability. Cotton blend insulator covers the polypropylene seat and back springs for added support and stability. Edge roll construction is utilized on arms and seats, when style dictates, to give added quality, appearance and shape.

All legs are created as an integral part of the frame when applicable. Legs on certain fully upholstered items are screwed in with reinforcing lag bolts for added stability. Each leg, for any skirted item, is manufactured with levelers for height adjustments based on carpet or flooring adaptation. Nylon glides are standard on all legs.

All exposed wood dining chairs, bar stools, beds and benches are made of select solid maple, alder or beech and utilize the same materials and construction techniques as our fully upholstered items: corner blocked, double doweled with screws and glue. Nylon glides are standard on all legs.

All tables are made of premium kiln dried hardwoods and premium veneers. All joints are double doweled with reinforced corner blocks. All drawers are dovetail construction with high quality enamel coated, side mounted metal glides. All drawers have a clear coat finish. Nylon glides are standard on all legs.

UPHOLSTERY DETAILS:

- All loose seat cushions are reversible and zippered.
- Wide seat cushions are secured with tie down straps from back and front.
- All skirts have mitered corners and are lined. All bases under the skirts are fully upholstered.
- All skirts are measure to within a fraction of the end of the leg and have levelers for adjustment.
- All upholstery items are standard with self-deck applications unless fabric type is thick chenille, velvet and leather, or the purchaser chooses not to apply a fabric in this manner.
- All welts are cut on the bias except for plaids and stripes which are cut as “match” welts.
- All patterns are 4-way matched on all aspects of the fully upholstered item.

GENERAL PRODUCT INFORMATION

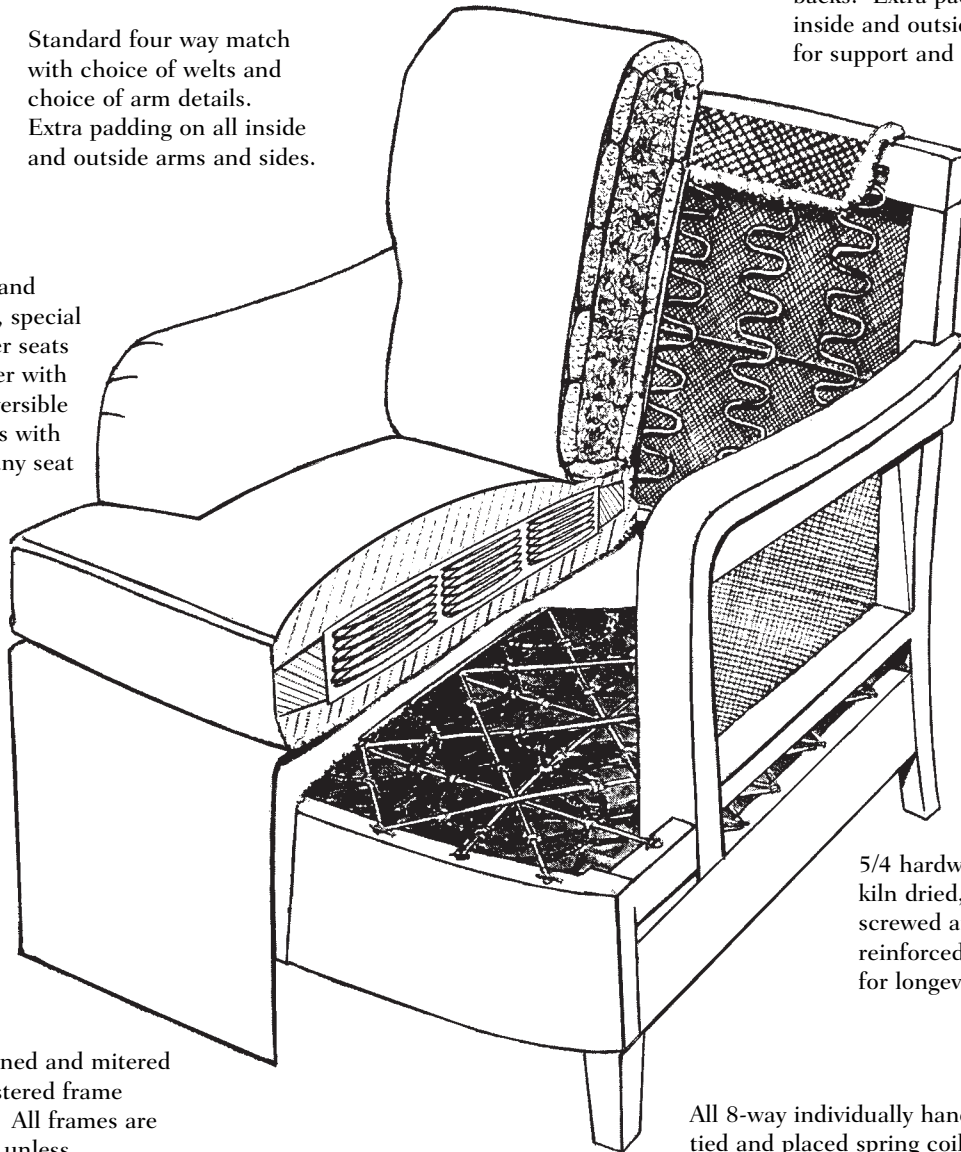
Upholstery Construction Chart

Choice of blend down or fiber blend back cushion or all down/feather back.
Choice of back styles and back pillow details.

Wire spring or marshall unit backs. Extra padding on all inside and outside frame backs for support and comfort.

Standard four way match with choice of welts and choice of arm details.
Extra padding on all inside and outside arms and sides.

Choice of spring and blend down seats, special 2.0 foam and fiber seats or all down/feather with a foam core. Reversible and zippered seats with tie downs and many seat detail options.



5/4 hardwood frames, kiln dried, double doveled, screwed and glued with reinforced corner blocks for longevity.

Skirts are lined and mitered with upholstered frame undersides. All frames are self-decked unless COM dictates otherwise.

Legs are an integral part of the frame (with levelers) and are hand finished. Options available, include casters and swivels.

All 8-way individually hand tied and placed spring coils, interlaced with webbing for extra stability and extra padding for comfort.

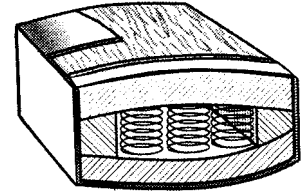
GENERAL PRODUCT INFORMATION

SEAT AND BACK PILLOW FILL SPECIFICATIONS

Duralee Fine Furniture offers three different fill options on loose cushions seats and back pillows.

Premium Grade

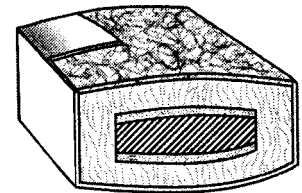
Spring and blend down seats: A core of hug ringed spring coils encased in premium foam and wrapped with a channeled layer of premium 50% polyester fibers and 50% - 25/75 duck and down feathers in a down proof ticking. (High crown-medium soft support)



Blend down back pillows: A blend of 50% premium polyester fibers and 50%-25/75 duck and down feathers, channeled to prevent shifting, in a down proof ticking. (Medium soft support)

Luxury Grade

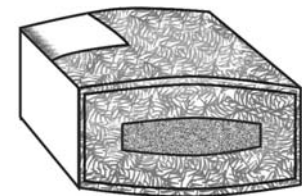
Fiber/foam seats: A core of 2.0 special resilient foam surrounded by layers of 100% premium polyester fibers, channeled to prevent shifting, encased in a muslin ticking back. (High crown-medium firm support)



Fiber backs: 100% premium polyester fibers, channeled to prevent shifting, in a spun polyester ticking casing. (Medium support)

Natural Feather & Down Grade

Natural feather and down with foam core seats: A core of 1.8 14lb. ultracel foam surrounded with a 75% gray duck feather and 25% grey duck down combination encased in a 205 count, 100% cotton, down proof ticking. (High crown soft support)



Natural feather and down backs: A 75% grey duck feather and 25% grey duck down sewn into a channeled, 205 count, 100% cotton, down proof ticking. (Soft support)

Natural feather and down cushions and pillows offer a more relaxed look. These cushions and pillows need to be fluffed and rotated frequently.

Optional Grade

For an additional up-charge a 25/75 all down and feather loose seat and back pillow combination is offered.

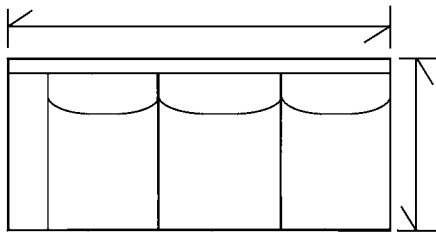
(See **Options-Additional Pricing** section)

GENERAL PRODUCT INFORMATION

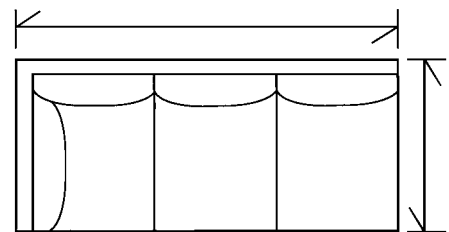
SOFAS, LOVESEATS, CHAISES AND SECTIONALS: As indicated on individual catalog pages and in the price list, many sofa styles are available in loveseat, chaise and sectional configurations. For chaises, either a left or right facing arm is available in addition to a two-arm chaise at the same price. All sectionals will require a factory shop drawing for purchaser's confirmation. All sectionals have locking mechanisms for the individual pieces. Many sectionals are available with sleepers in the sofa section. **CUSTOM SIZES ARE AVAILABLE.**

SECTIONALS are available with the standard generic configuration options shown below. All the styles available as sectionals and details of the items are noted in the Price List.

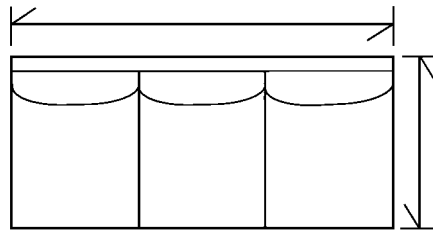
CUSTOM SIZES ARE AVAILABLE.



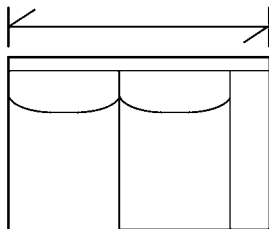
LEFT OR RIGHT ARM
FACING SOFA



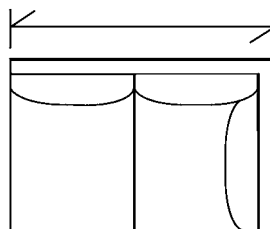
LEFT OR RIGHT ARM
FACING CORNER SOFA



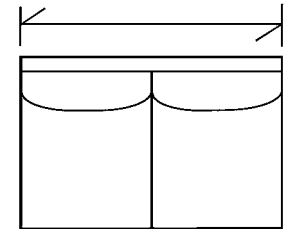
ARMLESS SOFA



LEFT OR RIGHT ARM
FACING LOVESEAT

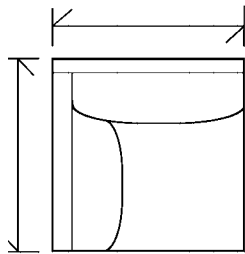


LEFT OR RIGHT ARM
FACING CORNER LOVESEAT

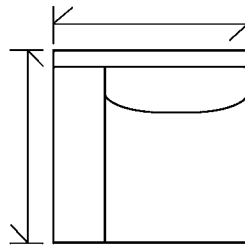


ARMLESS LOVESEAT

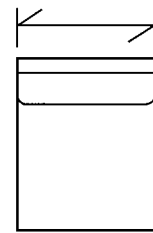
GENERAL PRODUCT INFORMATION



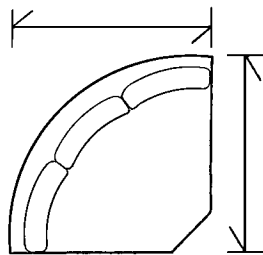
CORNER



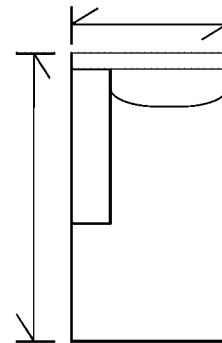
LEFT OR RIGHT ARM
FACING CHAIR



ARMLESS CHAIR



WEDGE



LEFT OR RIGHT ARM
FACING CHAISE

SLEEPERS: As indicated on individual catalog pages and in the price list, certain sofa styles and within select sectional configurations, sleep sofas are available. Sleeper unit mechanisms are available in queen or double sizes only and may slightly alter the aesthetic appearance and comfort of the sofa to which they are applied. Queen and double sleep sofas are the same price. All sleeper sofas have:

Leggett and Platt mechanisms with a tubular perimeter, axle rivet design, streamlined side profiles, recessed cross-ties, sleep support cross-wires, tandem mattress retainers, advanced deck materials, dual tubular legs, memory flex seat support, and advanced linkage design.

- All sleeper mechanisms carry the manufacturer's limited warranty.
- All mattresses are 75" long with a 5" innerspring construction (312 coils-13 gauge).
- All mattress covers and borders are quilted to a urethane heavy backing foam.
- All mattresses have a 2 ounce endurator pad at the top and bottom along with a 1/2" urethane foam topper.
- All mattresses have a one year non pro-rated and a ten year limited warranty.
- **NEW AIR DREAM MATTRESS IS AVAILABLE - (See Options-Additional Pricing section)**

Please note: DFF reserves the right to substitute a sleeper mechanism, and mattress to another of equal quality, if the supply source should change or availability is limited.

GENERAL PRODUCT INFORMATION

BEDS: As indicated on individual catalog pages, complete beds or headboards only are available from the selection. When a complete bed is shown and a headboard only is required, the cost is reduced by 40% of the complete bed price. All headboard only orders are available with wall mounting cleats only. There are no legs available to attach to metal bed frames due to the variance of frames and mattress/box spring combinations. Orders for complete beds cannot be processed until all the mattress and box spring sizes are supplied to DFF. In addition, a floor to top of mattress dimension must also be supplied from the purchaser. Upholstered bed frames are made to accommodate a mattress and box spring in combination, with the box spring sitting within the side rails. Complete beds are shipped in sections and require minor assembly. **CUSTOM SIZES ARE AVAILABLE.**

BENCHES: As indicated on individual catalog pages, benches are available in a variety of styles and options. Select items have storage capacity and the top section can be lined with the COM by adding 2.5 more yards. Most benches are offered in two standard sizes. **CUSTOM SIZES ARE AVAILABLE** (except when noted otherwise).

(See Options-Additional Pricing section)

DINING CHAIRS: As indicated on individual catalog pages, most dining chairs are available as arm chairs and side chairs. The critical dimension of the arm height must be considered when using these chairs in conjunction with a dining table that has an apron. All DFF dining chairs with arms fit under DFF dining tables with aprons.

There are no custom sizing options available on dining chairs unless contract quantities are required.

BARSTOOLS: As indicated on individual catalog pages, select barstools are available with or without arms. Barstools are available in either 24" or 30" seat heights and must be specified on the order. Barstools are available with optional metal front rails.

There are no custom sizing options available on barstools unless contract quantities are required.

(See Options-Additional Pricing section)

TABLES: As indicated on individual catalog pages, most tables are available in two standard sizes. All tables come with a protective top coat and the finish of the top coat, as in all items with finish requirements, must be specified in either satin or semi gloss.

There are no custom sizing options available on tables unless for contract quantities.

(See Options-Additional Pricing section)

GENERAL PRODUCT INFORMATION

WOOD FINISHES: All available wood finishes are referenced on separate charts in this section. Custom finishes to match the purchaser's sample are available and have an applicable up-charge (a sample for approval is included in the price). Two finishes applied to the same item are available and have an applicable up-charge. A diagram from the purchaser is required indicating placement of finishes on all two toned items. All finishes can be distressed, either with light, medium or heavy applications for an additional up-charge. All finishes are available in a satin or semi gloss top coat. All wood items have lacquered protective top coat applications. All wood stain are aniline dyed and are applied in a six step process. All crackle or leaf finishes (Premium and Premium Plus) are applied in a nine step process. Actual grain and textures may vary due to the nature of the wood used and the finish color may vary slightly due to the natural wood grain or color. *All wood finishes, even if needed "as shown" with upgraded applications, must be specified.*

The wood finish charts are located in the price list section of the catalog.

PREMIUM FINISHES

- Rustic Mocha
- Peanut Crackle
- Hazelnut Crackle
- Almond Crackle
- Brazilnut Crackle

PREMIUM PLUS FINISHES

- Blackened Gold
- Blackened Silver
- Gold Leaf
- Silver Leaf

STANDARD FINISHES

- Mahogany
- Chestnut
- Walnut
- Ebony Teak
- Dark Walnut
- Cashew
- Dark Cream
- Candy Walnut
- Java
- Pecan
- Natural
- Saddle
- Green Apple
- Pine Nut
- Light Maple
- Spice
- Cinnamon
- Charcoal

NAIL HEADS: Items shown with nail heads are priced with nail heads. Placement of nail heads is up to the purchaser and a copy of the photo, highlighted with the location of the nail heads, is recommended. The two sizes shown on the chart are the same price. Nail heads should be considered when using leather.

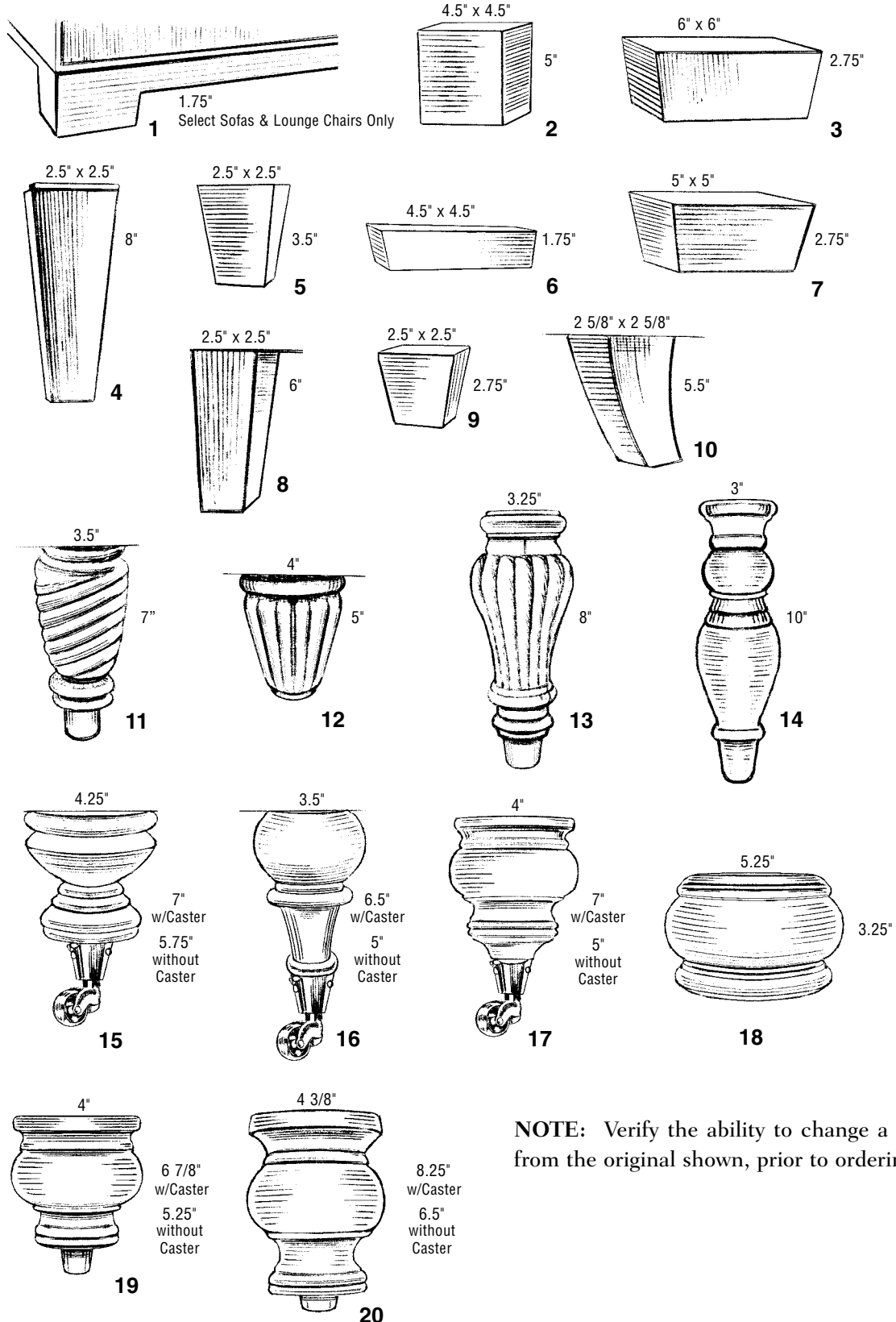
The nail head chart is located in the price list section of the catalog.

HARDWARE: As indicated on individual catalog pages, certain items have hardware. Hardware on these items are available in different finishes as indicated on the chart below. All hardware is interchangeable on items that show hardware.

The hardware chart is located in the price list section of the catalog.

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EXPOSED WOOD LEGS: As indicated on the individual catalog pages, certain items either come with legs standard, or are available with a change from "as shown" to a leg. Legs are solid maple and are available in all the standard wood finishes referenced on the wood finish charts. Some legs are interchangeable on certain styles and our office should be contacted about any desired leg changes.



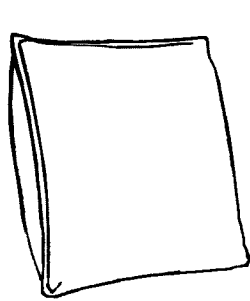
NOTE: Verify the ability to change a leg from the original shown, prior to ordering.

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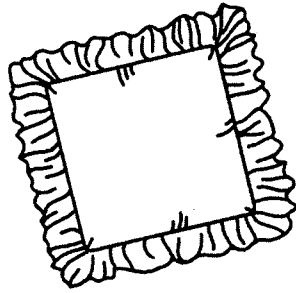
PILLOWS: As indicated on individual catalog pages, select items come standard with throw or kidney pillows (only when noted) and have the same fill as the sofa selected. All pillows, the style, size and fill, can be selected from the following examples.

Pillows are standard with a self-welt or knife-edge and are zippered. Pillow fills are available in Luxury, Premium and Feather & Down fills.

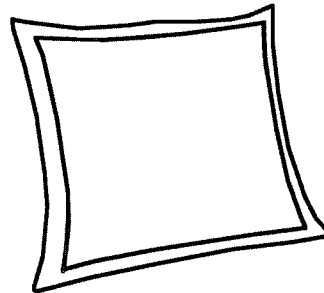
For the application of a cord, fringe, contrast welt, contrast border, flanged or ruffles, or mitered, see the **Options-Additional Pricing** section of the price list.



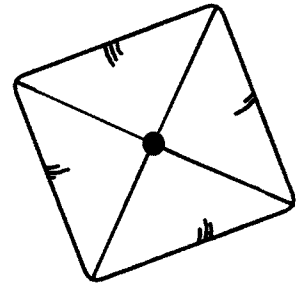
STANDARD



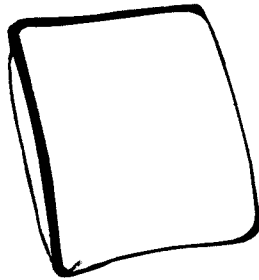
RUFFLED PILLOW



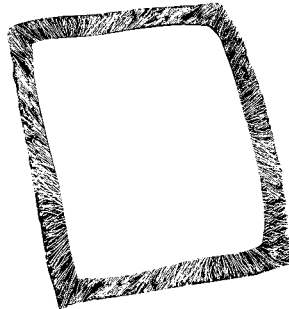
FLANGED



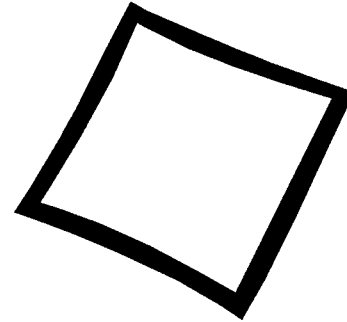
MITERED PILLOW



CONTRASTING WELT



PILLOW WITH FRINGE



CONTRASTING BORDER

COM REQUIREMENTS FOR PILLOWS PER PAIR:

| | | |
|---------|------|-------|
| 12 X 12 | 1.25 | yards |
| 14 X 14 | 1.50 | yards |
| 16 X 16 | 1.50 | yards |
| 18 X 18 | 1.75 | yards |
| 20 X 20 | 2.00 | yards |
| 22 X 22 | 2.00 | yards |
| 24 X 24 | 2.50 | yards |

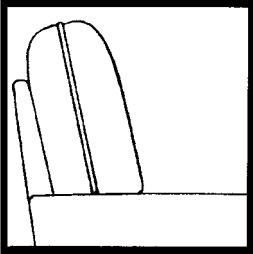
kidney per pair

| | | |
|---------|------|------------------------|
| 20 X 10 | 2.00 | yards body |
| | 5.00 | yards trim/cord/fringe |

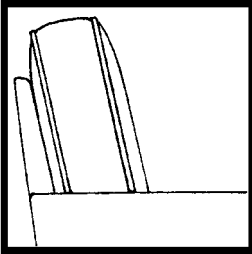
TRIM REQUIREMENTS FOR PILLOWS PER PAIR:

| | | | |
|--------------------|-----------------|------|-------|
| 12 X 12 TO 18 X 18 | contrast welt | .25 | yard |
| 20 X 20 TO 24 X 24 | contrast welt | .25 | yard |
| 12 X 12 TO 18 X 18 | flanged 1.5" | 1.75 | yards |
| 20 X 20 TO 24 X 24 | flanged 2.0" | 3.5 | yards |
| 12 X 12 TO 18 X 18 | contrast border | .5 | yard |
| 20 X 20 TO 24 X 24 | contrast border | .5 | yard |
| 12 X 12 TO 16 X 16 | fringe/trim | 4.0 | yards |
| 18 X 18 | fringe/trim | 4.5 | yards |
| 20 X 20 | fringe/trim | 5.0 | yards |
| 22 X 22 | fringe/trim | 5.5 | yards |
| 24 X 24 | fringe/trim | 6.0 | yards |

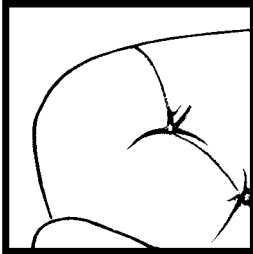
BACK AND BACK CUSHION STYLES



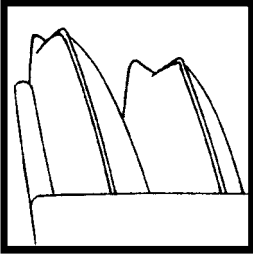
KNIFE EDGE BACK LOOSE



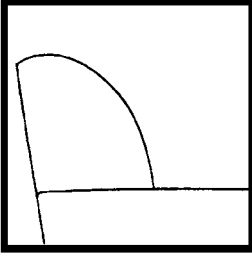
BORDER BACK LOOSE



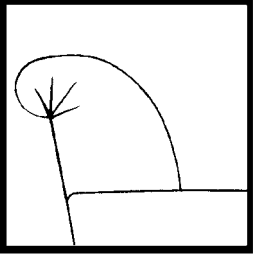
TUFTED



MULTI-BACK PILLOWS



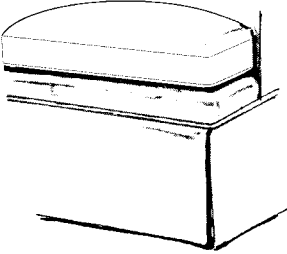
TIGHT BACK



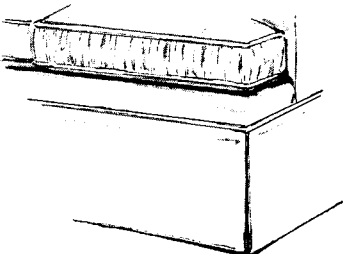
ROLLED TIGHT BACK
PLEATED OR PANEL

NOTE: To change from a loose pillow back to a tight back deduct 2 yards for a sofa and 1.5 yards for a lounge and chaise. For the change from a tight back to a loose pillow back, add back the yardage indicated here.

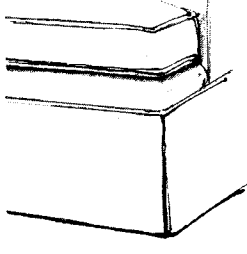
SEAT CUSHION STYLES



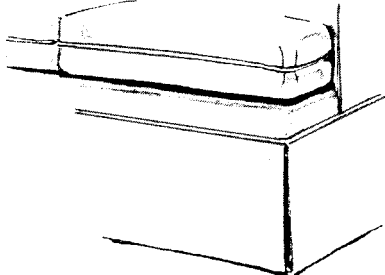
CONCEALED WELT



SHIRRED BOXING

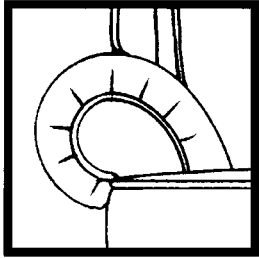


BOXED

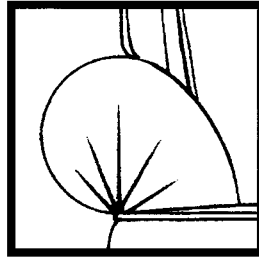


KNIFE EDGE

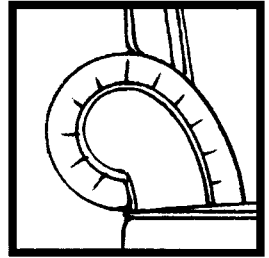
ARM STYLES



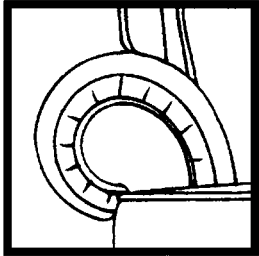
ROLLED ARM PANEL
PLAIN OR PLEATS



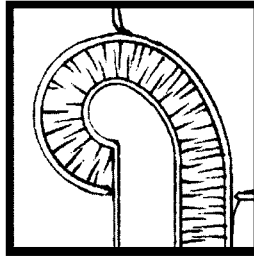
PLEATED ARM



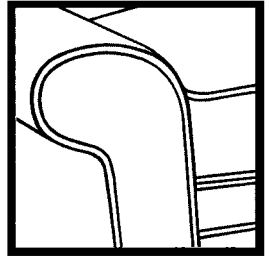
SOCK ARM WITH PLEATS



DOUBLE ROLLED ARM

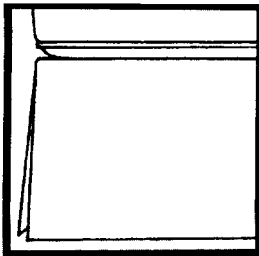


SHIRRED ARM PANEL

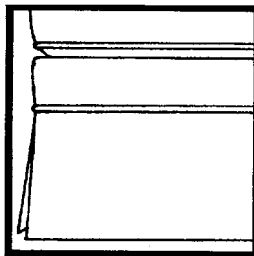


SOCK ARM

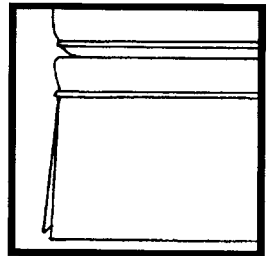
SKIRT STYLES



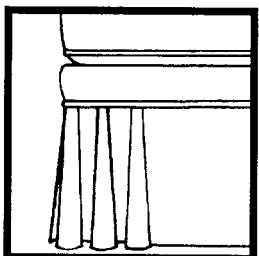
DRESSMAKER
(WATERFALL) SKIRT



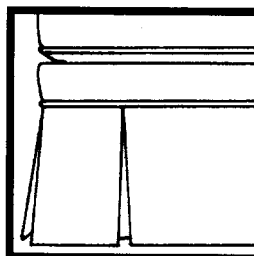
PLAIN SHORT SKIRT



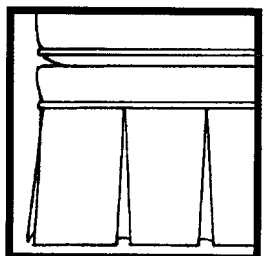
PLAIN TALL SKIRT



SHIRRED CORNER SKIRT

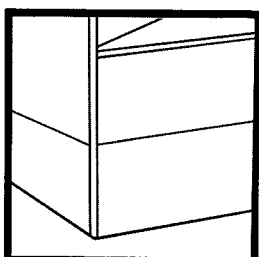


DOUBLE CORNER
KICK PLEAT

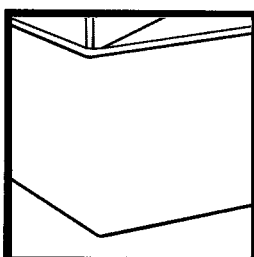


BOX PLEAT SKIRT
WITH OR WITHOUT BUTTONS

BASE STYLES



BANDED BASE



BUILT TO FLOOR